



Rivets Identification Code for Rivets

73 A S L 5 - 3

Head Type		Rivet Material		Stem Material		Specialised Rivet Type		Diameter Code		Drill Hole Size	Grip	
Code		Code		Code		Code		Code	Length		Code	Length
73	Truss Head	A	Aluminium	S	Steel (Zinc Plated)	L	Large Flange	3	2.4mm (3/32")	2.5mm	1	Up to 1/16" Up to 1.6mm
72	Countersunk Head	S	Steel (Zinc Plated)	A	Aluminium			4	3.2mm (1/8")	3.3mm	2	1/16" to 1/8" 1.6 to 3.2mm
		M	Nickel Copper Plated	ST	Stainless Steel			5	4.0mm (5/32")	4.1mm	3	1/8" to 3/16" 3.2 to 4.8mm
		ST	Stainless Steel					6	4.8mm (3/16")	4.9mm	4	3/16" to 1/4" 4.8 to 6.4mm
		C	Copper					8	6.4mm (1/4")	6.5mm	5	1/4" to 5/16" 6.4 to 7.9mm

Rivet Material Compatibility						
	Alum	AL/AZ Coated Steel	Zinc Coated Steel	St/St Steel	Copper	Brass
ALUMINIUM	Yes	Yes	?	No	No	No
STEEL ZP	No	Yes	Yes	No	No	No
NICKEL COPPER	No	No	No	Yes	Yes	Yes
ST/ST STEEL	?	?	?	Yes	Yes	Yes
COPPER	No	No	No	Yes	Yes	Yes

Yes = Compatible

**No = Incompatible
(must not make contact)**

? = Compatible in mild environments

(Some corrosion may occur in marine & industrial environments. Painting both metals would reduce reaction)

6	5/16" to 3/8"	7.9 to 9.5mm
8	3/8" to 1/2"	9.5 to 12.7mm
10	1/2" to 5/8"	12.7 to 15.9mm
12	5/8" to 3/4"	15.9 to 19.0mm
14	3/4" to 7/8"	19.0 to 22.0mm
16	7/8" to 1"	22.2 to 25.4mm
20	1" to 1.3/8"	25.4 to 34.9mm